

Abstract of the Disclosure:

A process for producing a composite structural element, which includes the steps of providing a thin-section wall part, placing the thin-section wall part into a mold, applying
5 reinforcing elements to the thin-section wall part, placing a counter-mold onto the mold for forming a mold cavity, and introducing a binder having a foaming agent into said mold cavity via one of injection cannulas and nozzles, after a set
time delay a foaming of the binder occurring for
10 encapsulating the reinforcing elements on all sides.

15 REL/bb